

SYNTHESIS OF METAL NANOPARTICLES AND THEIR APPLICATION

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Abstract

Metal nanoparticles, also known as MNPs, have attracted a lot of attention due to the distinctive physicochemical qualities that they possess. These properties include that they have a large surface area, optical properties that may be tuned, and improved catalytic activity. There are many different synthesis methods that have been utilized in order to make nanoparticles that have regulated size, shape, and stability. Some of these approaches include chemical reduction, green synthesis, and physical procedures. The functionality of MNPs is influenced by the synthesis strategy that is used, which provides them with the ability to be utilized in a variety of applications. Nanoparticles are utilized extensively in the medical field for a variety of purposes, including medication administration, antibacterial activity, and bio-imaging. Additionally, they are utilized in the fields of catalysis, environmental remediation, and energy storage. A greater emphasis has been placed on biosynthesis, which makes use of plant extracts and microorganisms, as a result of the rising demand for manufacturing techniques that are both environmentally benign and cost-effective. This article provides an overview of the most recent developments in the synthesis of metal nanoparticles as well as the developing uses of these nanoparticles across a variety of fields.

Keywords: Metal ,Nanoparticles Application,

Introduction

As a result of their extraordinary physicochemical features, which are distinct from those of their bulk counterparts, metal nanoparticles, also known as MNPs, have become an important topic of research. Due to the fact that these nanoparticles possess distinctive optical, electrical, magnetic, and catalytic properties, they are extremely important for a wide range of applications in the scientific and industrial fields. Multiple strategies, including chemical, physical, and biological approaches, have been investigated in order to manage the size, shape, and stability of magnesium nanoparticles (MNPs) during the course of their production, which has developed over time. Chemical reduction, which involves the use of metal precursors and reducing agents, continues to be the most popular way of producing nanoparticles among the several synthesis processes that are extensively utilized. On the other hand, concerns over toxicity and environmental effect have led to the growth of green synthesis techniques. These methods make use of plant extracts, bacteria, fungus, and other biological agents as alternatives that are more environmentally friendly. As a result of their adaptability, MNPs have applications in a wide variety of sectors, such as medicine, catalysis, environmental science, and energy storage. These materials are utilized in the field of biomedical research for the purposes of targeted drug delivery, bioimaging, and antibacterial applications. The use of MNPs in the field of catalysis helps to improve the efficiency and selectivity of reactions, which in turn contributes to certain improvements in green chemistry. Additionally, their function in environmental remediation, which includes operations such as the treatment of wastewater and the degradation of pollutants, has garnered a growing amount of interest. The purpose of this research is to investigate the many methods of production of metal nanoparticles, as well as their fundamental features and the expansive range of uses they have. By gaining a more in-depth understanding of these nanoparticles, we will be able to optimize their application in the technological and scientific developments that will occur in the future.

Classification of NPs

In general, nanomaterials may be classified according to the synthesis method that was used and the origin of the materials that were utilized in the process. These classified nanomaterials can be classed as organic, inorganic, or carbon-based particles. Along with some intriguing nanomaterial combinations, the following is a quick presentation of the primary types of nanoparticles (NPs) that have the potential to be used in biomedicine.

Organic Nanoparticles

As systems for the controlled release of therapeutic compounds, organic nanoparticles are widely used in the biomedical and pharmaceutical industries. Injections at the level of particular organs are the most common method of administering these systems. The majority of the nanoparticles that fall under this category include micelles, liposomes, dendrimers, nanogels, and nanoparticles made of polymeric and protein materials.

A hollow core area, often referred to as a nanocapsule, is a property that is shared by micelles and liposomes, both of which are biodegradable nanoparticles (NPs). Because of their particular characteristics, they are excellent candidates for use as drug matrices. When it comes to water-insoluble medicinal compounds, micelles are the most typically utilized release mechanisms. Since the hydrophobic core can contain molecules that are insoluble in water, they are diverse delivery vehicles for active substances. The hydrophilic coating shields them from the physiological processes that occur within the body.

This allows liposomes to have a broad range of forms, sizes, and compositions. Liposomes are vesicles that are synthesized and exhibit a high degree of flexibility. They may also be conjugated with a variety of lipid molecules. Their capacity to fuse with cell membranes, which is then followed by the release of the active chemical, is the most significant benefit that liposomes provide. Therefore, multilamellar liposomes are excellent for the encapsulation of both lipophilic and hydrophilic molecules (Figure 1). This is because they comprise several lipid layers that are separated by hydrophilic layers. Liposomes are now the subject of extensive research for a wide range of therapeutic applications, including cancer detection and treatment, chemotherapy, targeted drug delivery, and antimicrobial therapy, among others.

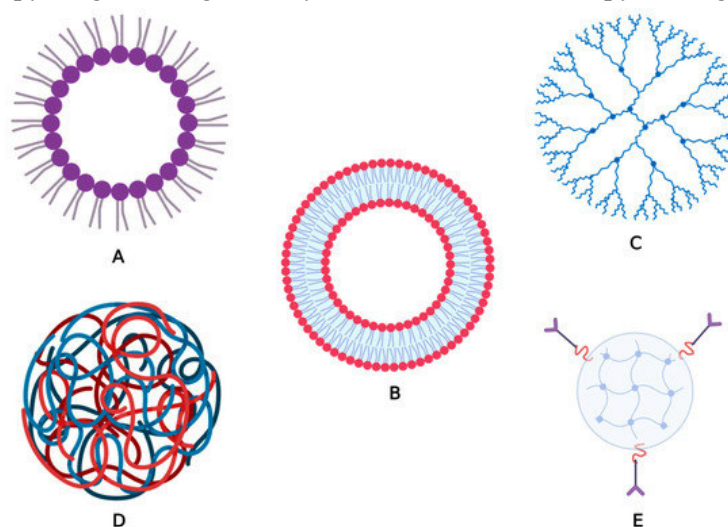


Figure 1. Most well-known organic NPs: (A) mycelium; (B) liposome; (C) dendrimer; (D) polymeric nanoparticle; (E) nanogel.

Due to their tiny size (ranging from 1 to 5 nanometres) and structure, dendrimers are utilised widely in clinical applications. This is because their diminutive size and structure enable them to be paired with biocompatible chemicals, hence reducing their cytotoxicity. They have the potential to serve as vehicles for medications, genes, or vaccinations. There are just a few representations that have been approved by the Food and Drug Administration (FDA), despite the fact that some of them have demonstrated a significant risk of aggregation and toxicity. In addition to being able to be classed as nanocapsules or nanospheres, polymeric nanoparticles (NPs) can be either manufactured or natural. The synthesis of these nanoparticles allows for the incorporation of medicinal substances in high quantities, which may then be released in a way that is specifically targeted. Poly (methyl methacrylate) (PMMA) dispersions, for example, have been the subject of a number of research that have concentrated on their manufacture and their practical uses. Due to its lack of toxicity, cheap cost, little inflammatory effects on tissues, and simple processability, polymethyl methacrylate (PMMA), an amorphous synthetic polymer that is extensively used, looks to have the potential to be useful in application areas related to biomedicine.

In addition, protein nanoparticles may be produced by the self-assembly of protein polymers. Protein polymers are composed of separated proteins that are taken from either plants or animals. Some examples of protein polymers are collagen, gelatin, albumin, and elastin. Through genetic engineering, protein subunits are able to self-assemble into efficient drug delivery vehicles. This is accomplished with the assistance of polymer-based nanoparticles. For instance, Abraxane® is an example of a protein nanoparticle medicine that has been licensed by the FDA. This drug makes it possible for paclitaxel to be delivered by albumin in several forms of breast cancer. The synthetic protein known as Ontak, which is used to treat chronic or recurrent cutaneous T-cell lymphoma, is another example of this type of treatment. Ontak comes from the combination of IL-2 with the nanoparticle formulation of the diphtheria toxin.

At the International Union of Pure and Applied Chemistry, nanogels are defined as "the particle of gel of any shape with an equivalent diameter of approximately 1 to 100 nm." This definition applies to nanogels regardless of their form. When compared to alternative nanocarrier systems, nanogels provide a number of advantages. These advantages include a lower rate of premature drug release, the ability to encapsulate therapeutic chemicals inside a single formulation, and the ease of distribution through the parenteral or mucosal routes. The injection of nucleic acids, cytokines, and vaccinations, notably nasal vaccines, which look to be the most promising, are some of the medical applications that have received the greatest attention from researchers.

Synthesis of Metal Nanoparticles

Generally speaking, metal nanoparticles (NPs) are generated by the use of nanotechnology, which involves reducing the particular metal to its nuclear size. The synthesis of these substances can be accomplished using a variety of physical, chemical, and biological processing methods.

Physical methods prevent nanoparticles from getting contaminated with solvents; but, they need a large amount of energy for condensation and evaporation to produce the desired results. The extremely high modulation of temperature and pressure causes an increase in the cost of synthesis, which is an implicit consequence of this aspect.

As a result of the application of reducing and protecting agents in the synthesis of nanoparticles (NPs) in chemical engineering, agglomeration is prevented, which results in the generation of nanoparticles that are both very stable and highly pure. On the other hand, a considerable number of powerful compounds have the potential to be the source of contamination in synthetic nanoparticles.

There is a growing interest in the biological production of nanoparticles (NPs) due to the fact that it provides an option that is both effective and beneficial to the environment in comparison to the chemical and physical approaches. In green synthesis, the biological approach that is utilised differs depending on the type of reducing agent that is utilised, which can include microorganisms (bacteria and fungus) as well as plants (Figure 2).

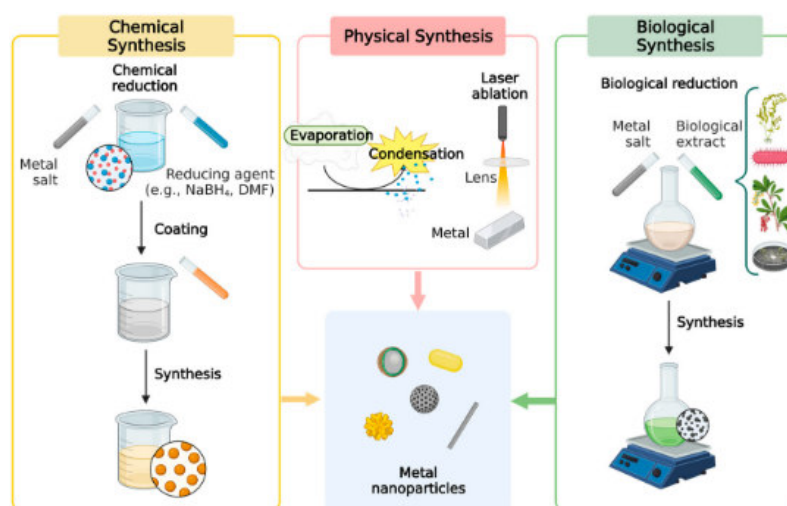


Figure 2. Common synthesis techniques employed for metal NPs.

Utilising plants, which serve as biofactories for the manufacture of metal nanoparticles (NPs), is one of the most cost-effective and ecologically friendly techniques of synthesising metal nanoparticles (NPs). The number of metal nanoparticles (NPs) that may be created through the use of plants, as well as their ease of availability and the fact that they can be cultivated in a variety of environmental circumstances, makes the potential for their scale-up enormous. In addition, the use of plant-based synthesis avoids the requirement for the potentially dangerous and costly chemicals that are generally utilised in conventional procedures, making it a safer and more environmentally friendly alternative. Plants may be used for the synthesis of nanoparticles (NPs), but there are possible downsides connected with this method. One of these problems is that the size and shape of the NPs that are generated might vary owing to variances in plant species, circumstances that affect plant development, and harvesting timeframes. However, when taking into account the quantitative component, recent studies have shown yields of up to several grammes of NPs per kilogramme of plant material. This indicates that plant-based NP synthesis is a feasible alternative for production on an industrial scale. Consequently, the synthesis of nanoparticles by the use of plant extracts is an intriguing option for the production of nanoparticles on a large scale, and it possesses a great lot of promise for use in medical applications.

When the methodologies that are being used are taken into consideration, the synthesis will often follow either of two well-known approaches: bottom-up or top-down.

A constructive process that gradually leads to the synthesis of nanomaterials, beginning with atoms and progressing to clusters and finally to nanoparticles, is referred to as the bottom-up method. Sol-gel, spinning, and biosynthesis are some of the processes that are typically included in this technique. The processes of sedimentation, reduction, green synthesis, centrifugation, biological synthesis, atomic layer deposition, and molecular self-assembly are some further examples.

In contrast, the top-down technique is aimed at reducing the dimensions of unprocessed, raw material to nanometric levels. This is accomplished by destroying the original structures by the application of a

variety of physical forces in order to synthesis nanoparticles (NPs). The most well-known techniques that correlate to this approach are mechanical milling, nanolithography, laser ablation, sputtering, and thermal decomposition. Sputtering is another technique that corresponds to this approach.

The vast majority of metal nanoparticles (NPs) that are utilised in medical applications are composed of silver, gold, iron, cobalt, nickel, and certain oxides of these elements (for example, magnetite and cobalt ferrite: examples). They are capable of being synthesised and changed using functional chemicals, which have flexible groups that enable them to be coupled with a wide range of molecules. These molecules include therapeutic agents and biomolecules including peptides, proteins, and DNA (deoxyribonucleic acid). When it comes to photothermal features, for instance, AuNPs are distinguished by the presence of free electrons on their surface, which continuously oscillate at a frequency that is determined by the size and shape of the particles. Iron oxide nanoparticles are among the majority of inorganic nanomedicines that have been authorised by the FDA. Magnetic iron oxide nanoparticles, which are made up of magnetite (Fe_3O_4) or maghemite (Fe_2O_3), exhibit super paramagnetic characteristics at specific sizes. These nanoparticles have been shown to be effective as contrast agents and drug administration systems, particularly in the context of DNA extraction and thermal-based medicinal technologies.

Synthesis of Silver Nanoparticles (AgNPs)

On account of the excellent physical and chemical features that they possess, silver nanoparticles (AgNPs) are regularly utilised in a wide variety of disciplines, including medicine, agriculture, and various industries. Properties such as optical, electrical, thermal, and high electrical conductivity capabilities, in addition to biological characteristics, are included in this category. Consequently, in order to satisfy the ever-increasing demand for silver nanoparticles (AgNPs), a great number of manufacturing processes have been created.

There is a high yield of synthesized AgNPs that can be achieved using both the top-down and bottom-up techniques. This is accomplished without the use of harmful chemicals that pose a threat to both human health and the environment. The process of aggregation, on the other hand, is typically a difficult endeavour when capping agents are not present. On top of that, both approaches need a longer amount of time for the synthesis process, require more complicated equipment, and consume more energy, all of which contribute to an increase in operational expenditures.

In most cases, the evaporation–condensation approach makes use of a gas-phase pathway, which makes it possible for a tube furnace to generate nanospheres at atmospheric pressure. A wide range of chemicals, such as gold, silver, and lead sulphide, have been utilised in the production of nanospheres through the utilisation of this technology. To facilitate the completion of the synthesis, there is a vessel located in the middle of the tube furnace. This vessel contains a source of base metal, which is then evaporated into the carrier gas environment. By making adjustments to the layout of the reaction facilities, it is possible to exert control over the size, shape, and yield of the nanoparticles. The tube furnace takes up a significant amount of space, generates a significant amount of energy, raises the temperature in the immediate vicinity of the metal source, and necessitates a longer period of time in order to maintain thermal stability. Jung et al. proved that a ceramic heater may be efficiently utilised in the synthesis of high concentration AgNPs. This solution was developed in order to solve the disadvantages that were previously mentioned.

Another technology that is utilised in the process of physical synthesis is laser ablation. The production of silver nanoparticles (AgNPs) via laser ablation of a bulk metal source in a liquid media is a viable option. When the medium is irradiated with a pulsed laser, the only thing that is present in it are nanoparticles of the source base metal; there are no other ions or compounds present. Therefore, in contrast to chemical synthesis, the synthesis of nanoparticles (NPs) using laser ablation is a clean and

contaminant-free process. This is because the use of mild surfactants in the solvent is the only chemical reagent that is utilized in this method.

In contrast to the drawbacks of physical techniques, which include poor yield and high energy consumption, solvent contamination, and a lack of uniform distribution, the advantages of physical methods include speed, the use of radiation as a reducing agent, and the absence of dangerous chemicals. All of these advantages are advantages.

Chemical synthesis techniques have been widely utilized for the production of metal nanoparticles (NPs) in the form of a colloidal dispersion in an organic solvent or an aqueous solution. This is accomplished by reducing the metal salts of the metals. Several different metal salts are utilized in the process of producing metal nanospheres, which include gold, silver, iron, zinc oxide, copper, palladium, and platinum, among among others. It is simple to make adjustments to reducing and capping agents in order to produce the features of the particles that are desired (for example, size distribution, shape, and dispersion rate).

Primarily, the Brust–Schiffrin synthesis (BSS) or the Turkevich technique are utilised in the chemical production of silver nanoparticles (AgNPs). A number of different reducing agents, including glucose, hydrazine, ascorbate, dimethylformamide, hydrogen, dextrose (Turkevich technique), and sodium borohydride (BSS method), might be utilised in order to accomplish the chemical reduction of silver metal salts.

The process of chemical synthesis normally involves the utilization of three primary components: metal precursors, reducing agents, and stabilizing or coating agents of various kinds. In its most basic form, the reduction of silver salts entails a nucleation process that goes through two stages, followed by a growth phase. In contrast to the poor yield that is achieved via the use of physical procedures, the primary benefit of chemical methods is their substantial yield. On the other hand, these techniques are exceedingly costly, and the substances that are utilized in the production of silver nanoparticles (AgNPs), such as citrate, borohydride, thio-glycerol, and 2-mercaptoethanol, are hazardous and hazardous to human health. In addition to these drawbacks, the produced particles do not possess the requisite level of purity since various compounds have been found on their surfaces. The preparation of silver nanoparticles (AgNPs) with a size that is clearly specified is also rather challenging since it would need an extra procedure to prevent the particles from collecting together.

There have been potential biological alternatives developed in order to address the constraints that are associated with chemical approaches. Relatively recently, it has been established that biologically mediated synthesis is a technology that is not only straightforward and economical, but also dependable and kind to the environment. Additionally, a significant amount of focus has been placed on the high-yield production of size-defined silver nanoparticles (AgNPs) through the utilization of diverse biological systems, including bacteria, fungi, plant extracts, and even small biomolecules (such as vitamins and amino acids), as an alternative to chemical methods. This is not only for the production of AgNPs, but also for the synthesis of several other types of nanoparticles (NPs). One of the most important metrics is the yield of the biosynthesized nanoparticles, which typically ranges from sixty percent to ninety percent or even more. In order to ensure the economic feasibility and scalability of nanoparticle production, it is vital to achieve a high yield. Therefore, in order to improve manufacturing, researchers work hard to optimize factors such as temperature, pH, and precursor concentrations. In addition, it is essential to choose appropriate plant extracts or components that are environmentally friendly. Not only does a high yield in green synthesis guarantee economical manufacturing, but it also helps to assure the sustainability

and application of these nanomaterials across a wide range of fields, including medicine, catalysis, and environmental remediation, among others.

Characterization of Metal NPs

The appropriate characterization of metal NPs is essential for obtaining in-depth information that will influence their application in various fields, as well as for assessing their toxicity **Figure 3** depicts the variety of techniques used to characterize metal NPs, such as UV-Vis spectroscopy, SEM (Scanning Electron Microscopy), TEM (Transmission Electron Microscopy), FTIR (Fourier-Transform Infrared Spectroscopy) and EDX (Energy Dispersive X-Ray) analysis, techniques that can reveal their composition, morphology, and size.

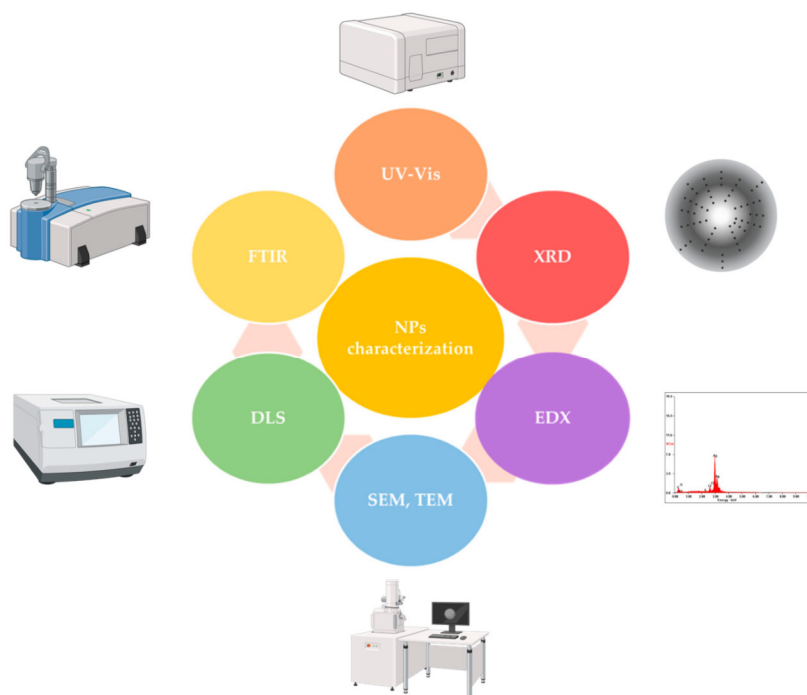


Figure 3. The most used characterization techniques: UV-Vis—UV-Vis Spectroscopy; XRD—X-Ray Diffraction; EDX—Energy Dispersive X-Ray Analysis; SEM—Scanning Electron Microscopy, TEM—Transmission Electron Microscopy; DLS—Dynamic Light Scattering; FTIR—Fourier-Transform Infrared Spectroscopy.

Visual Inspection and UV-Vis Spectroscopy

It is possible to first notice the creation of nanoparticles by observing the colour change that occurs in the combination of extract and metal salt. In the case of silver nanoparticles (AgNPs), the colour can range from the initial colour of the extract to a dark brown (AgNPs obtained using *Prunus persica*) or an orange-brown (AgNPs obtained using *Eucalyptus camaldulensis*). On the other hand, the colour that indicates the obtaining of silver nanoparticles (AuNPs) can be pink (AuNPs from *Tamarindus indica*) or ruby-red (AuNPs from *Mentha piperita*, *Melissa officinalis*, and *Salvia officinalis*).

The appearance of SPR (Surface Plasmon Resonance), which is highlighted in the UV-Vis spectra by a maximum absorbance around specific wavelengths, is a demonstration of the formation of AgNPs (by reducing Ag^+ to Ag^0) and AuNPs (by reducing Au^{3+} to Au^0) with the assistance of biomolecules that are present in plant extracts. This is accomplished through the utilisation of UV-vis spectroscopy. In general, the highest absorption of silver nanoparticles (AgNPs) occurs between 400 and 500 nanometres (nm), whereas the maximum absorption of gold nanoparticles (AuNPs) occurs between 500 and 600 nanometres

(nm). For instance, the SPR band occurred at 460 nm in the case of AgNPs that were synthesised from *Gleichenia pectinata*. These AgNPs were produced by employing a 10 g% methanolic extract, 5 mM silver nitrate, and a volume ratio of 1:5 extract–silver nitrate. On the other hand, the SPR band could be identified in the 420–430 nm range for AgNPs derived from *Euterpe oleracea*, *Oenocarpus bacaba*, and *Mauritia flexuosa* (obtained by employing an aqueous extract of 100 mg/mL, 1 mmol/L of silver nitrate, and incubation under low light conditions at 75 °C for 90 minutes).

In the presence of 1000 ppm tetrachloroaurate, the SPR band is observed at 600 nm for AuNPs that were acquired from *Dodonaea viscosa* leaves. The SPR band is also observed at around 530–540 nm for AuNPs that were obtained from green tea and *Juniperus communis* that were extracted. An additional illustration demonstrates the typical peak for AuNPs that are produced from *Platycodon grandiflorum* extract (with a solution of 1 mM HAuCl₄) at a wavelength of 545 nm.

Using the information that was gathered during the UV-Vis examination, it is also possible to infer the characteristics of the colloidal dispersion as well as the shape of the AgNPs. To use just one illustration, Mie's theory states that the existence of a single resonance band is indicative of the presence of spherical particles. As an additional point of interest, Miskovská et al. state that a peak absorption at 420 nm implies monodisperse and smaller AgNPs, whereas a peak around 440 nm shows polydisperse AgNPs. According to the findings of other research, the correlation between the size and shape of nanoparticles (NPs) and the rise or reduction in wavelength is confirmed by the observation of various shifts in the red or blue spectrum. Furthermore, when it comes to AuNPs, smaller particles are often connected with shorter wavelengths.

Future Perspective and Recommendations

- There have been considerable advancements made in the field of microbes making nanoparticles and their use over the course of the past ten years because of these discoveries.
- Continuous efforts are required to be made in the direction of the synthesis as well as the adoption of particle size and shape.
- The manufacturing of nanoparticles is a very slow activity within the scope of knowledge, especially when compared to the procedures that include chemicals and physical elements.
- If the amount of time required for synthesis is cut down, the biosynthetic corridor will present a far more appealing option.
- The mono disparity and particle size are two key concerns that arise while evaluating nanoparticles. Both of these variables are particularly important.
- It is necessary to do more research on the remarkable particle size control and mono disparity.
- According to the findings of a number of studies, the nanoparticles that are formed by bacteria have the potential to dissolve over the course of time.
- It is necessary to do further study into the formation of nanoparticles through biological processes, and additional efforts should be made to enhance the quality of these particles.
- The synthesis of nanoparticles using physical and chemical means for the purpose of controlling the form of particles is still in the process of being developed. The ability to regulate the morphology of particles in accordance with biological processes would be of great advantage.
- Particle size and mono disparity can be significantly impacted by a variety of factors, including but not limited to the following: growth average, microorganism type, synthesis conditions, microbial cell growth stage, substrate concentrations, pH, reaction time, temperature, particle collection of nano-target ions, and source compound of target nanoparticle.

- Biosynthesis techniques are beneficial due to the fact that nanoparticles are coated with a lipid layer that ensures physiological solubility and stability. This is an essential characteristic for biomedical applications and a bottleneck in other synthetic procedures.
- At the moment, research is being carried out on cells at the genomic and proteomic levels.
- The reduction of nanoparticles is the responsibility of the molecular and cellular levels, which includes the identification and separation of compounds.
- According to estimates, it is possible to achieve high synthesis for a relatively quick response time.

Health and Safety

Both in terms of medicine and the environment, nanoparticles might be a potential danger. Because of the high surface-to-volume ratio of the particles, which causes them to be extremely reactive and catalytic, the bulk of these dangers may be attributed to the particles. There is also the possibility that they will go through the cell membranes of live organisms, and the interactions that they have with biological systems are mostly unrecognised. Because of their size and the fact that they are assembled inside the cell, it is quite unlikely that the nanoparticles would be able to pass through the Golgi complex, the nucleus, the endoplasmic reticulum, and any of the other components that are found inside the cell. A research that was conducted not too long ago investigated the effect that ZnO nanoparticles have on human immune cells and found that there are different levels of cytotoxicity resistance. There are fears that pharmaceutical companies may utilise safety data obtained during prior clinical trials and pre-formulation translation of medicine in their efforts to acknowledge nano-reformulation of current pharmaceuticals. This is a worry because pharmaceutical companies are working towards this goal. This might result in regulatory bodies, such as the Food and Drug Administration in the United States, failing to recognise newly discovered harmful effects that are associated with nano-reformulation. The findings of a credible investigation, on the other hand, indicate that zinc nanoparticles do not play a significant role in the circulation in vivo. Concerns have also been voiced regarding the potential adverse effects on human health that may result from the production of repairable nanoparticles through certain combustion processes. During the year 2013, the Environmental Protection Agency of the United States conducted research on a few nanoparticles.

Conclusion

Metal nanoparticles, also known as MNPs, have become an essential component in contemporary nanotechnology as a result of their one-of-a-kind sets of physicochemical features and their extensive range of applications. For the purpose of controlling their size, form, and stability, a number of different synthesis approaches, including chemical, physical, and environmentally friendly procedures, have been investigated. Green synthesis has garnered a lot of interest due to the fact that it is both cost-effective and environmentally beneficial. Traditional techniques of synthesis, such as chemical and physical synthesis, offer accuracy and scalability. The increasing significance of MNPs in the growth of scientific and industrial fields is highlighted by the numerous uses of these nanoparticles in fields such as medicine, catalysis, environmental research, and energy storage. Metal nanoparticles have demonstrated significant potential in the domains of biomedicine, particularly in the areas of drug delivery, bioimaging, and antibacterial applications. Because of their high catalytic efficiency, considerable advancements have been made in chemical processes, notably in the fields of green chemistry and sustainable manufacturing. Furthermore, the fact that they play a part in environmental remediation practices, such as the treatment of wastewater and the degradation of pollutants, highlights the potential that they have in tackling environmental concerns on a worldwide scale. In spite of these developments, there are still areas of

ongoing study that are required to address difficulties such as toxicity, stability, and manufacture on a wide scale. The optimization of synthesis methodologies, the improvement of biocompatibility, and the expansion of applications in developing domains such as nanomedicine and renewable energy should be the primary focusses of future research. By tackling these problems, metal nanoparticles will continue to play a transformational role in the advancement of science and technology for a future that is sustainable.

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